



# SAWING SYSTEMS INC.

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TSB 04T08 Installation Materials List 4-11-05.xls

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## Installation Materials List

		Tilt Table	Std Table	515C			551C		541C			
Materials				Post	Wall	CT	CTT	CB	Post	Wall	Post	Wall
<b>Anchor Sets</b>												
Size		5/8"x8.5"	5/8"x8.5"	5/8"x8.5"	3/8"x7"	5/8"x8.5"	5/8"x8.5"	5/8"x8.5"	5/8"x8.5"	3/8"x7"	5/8"x8.5"	3/8"x7"
Quantity		6	4	16	16	6	8	6	16	24	16	24
<b>Cement Top</b>												
<b>Forms</b>												
	2x4x8ft	4	4			4	4	4				
	2x8x8ft	2	2			2	2	1				
	2x8x10ft	2	2			2	2	2				
	1/2"x4x8 plywd	2	2			2	2	2				
	20d nails or 2.5" deck screws	2lb	2lb			2lb	2lb	2lb				
	1" common nails	1lb	1lb			1lb	1lb	1lb				
	6'x12' 4mil poly	1 sheet	1 sheet			1 sheet	1 sheet	1 sheet				
	1/4" staples, box	1 box	1 box			1 box	1 box	1 box				
<b>Bottom Layer</b>												
	Cement	4	4			4	4	2				
	Washed Sand	1/4 yard	1/4 yard			1/4 yard	1/4 yard	1/8 yard				
	Gravel	1/3 yard	1/3 yard			1/3 yard	1/3 yard	1/6 yard				
<b>Top Layer (choose mix)</b>												
<b>Abrasive Mix</b>												
	Cement <sup>1</sup>	3	3			3	3	2				
	Play Sand <sup>3</sup>	15	15			15	15	8				
<b>Soft Mix</b>												
	Cement <sup>1</sup>	5	5			5	5	3				
	Play Sand <sup>3</sup>	10	10			10	10	5				
<b>Grout<sup>2</sup> (choose 1)</b>												
	Construction Grout or MasterFlow 928	1	1/4	1	1/3	1-1/2	1-1/2	1/3	1	1/3	1	1/3
<b>AW-46 Hydraulic Oil</b>		10 gal	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	20 Gal <sup>4</sup>	20 Gal <sup>4</sup>
Notes: (1) 94lb bag cement; (2) 50lb bag grout; (3) 50lb bag play sand; (4) Tilting arbor only.												
Customer representative acknowledgement _____ Date _____												